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## Assembly Instructions for Otter Oasis swim raft

### Parts list:

- 6 – 3/8 x 1 1/2 hex bolt
- 14 – 3/8 flat washers
- 4 – 3/8 x 2 3/4 hex bolts
- 4 – 3/8 nylock nuts

### Tools needed:

- 9/16 socket with ratchet
- 9/16 open end or box wrench

1. Turn raft over so the bottom is facing upward. Slide the two parts together as shown in the diagram.
2. Start at one end and bolt the two halves together using a 3/8 x 2 3/4 bolt along with two washers and the 3/8 nylock nut. There are four places that it should be bolted at. Work your way from one end to the other. Tighten until snug. Do not overtighten.
3. Turn raft over so that is face upwards. Insert a 3/8 x 1 1/2 bolt into the hole along with a 3/8 washer as shown in the diagram. Do not tighten completely yet. Work your way from one end to the other. In some cases it may be necessary to pry the hole over by using a large Phillips screwdriver in the hole adjacent to the one you are inserting the bolt into. Once all of the bolts are inserted into the holes they may be tightened up and the assembly is complete.

